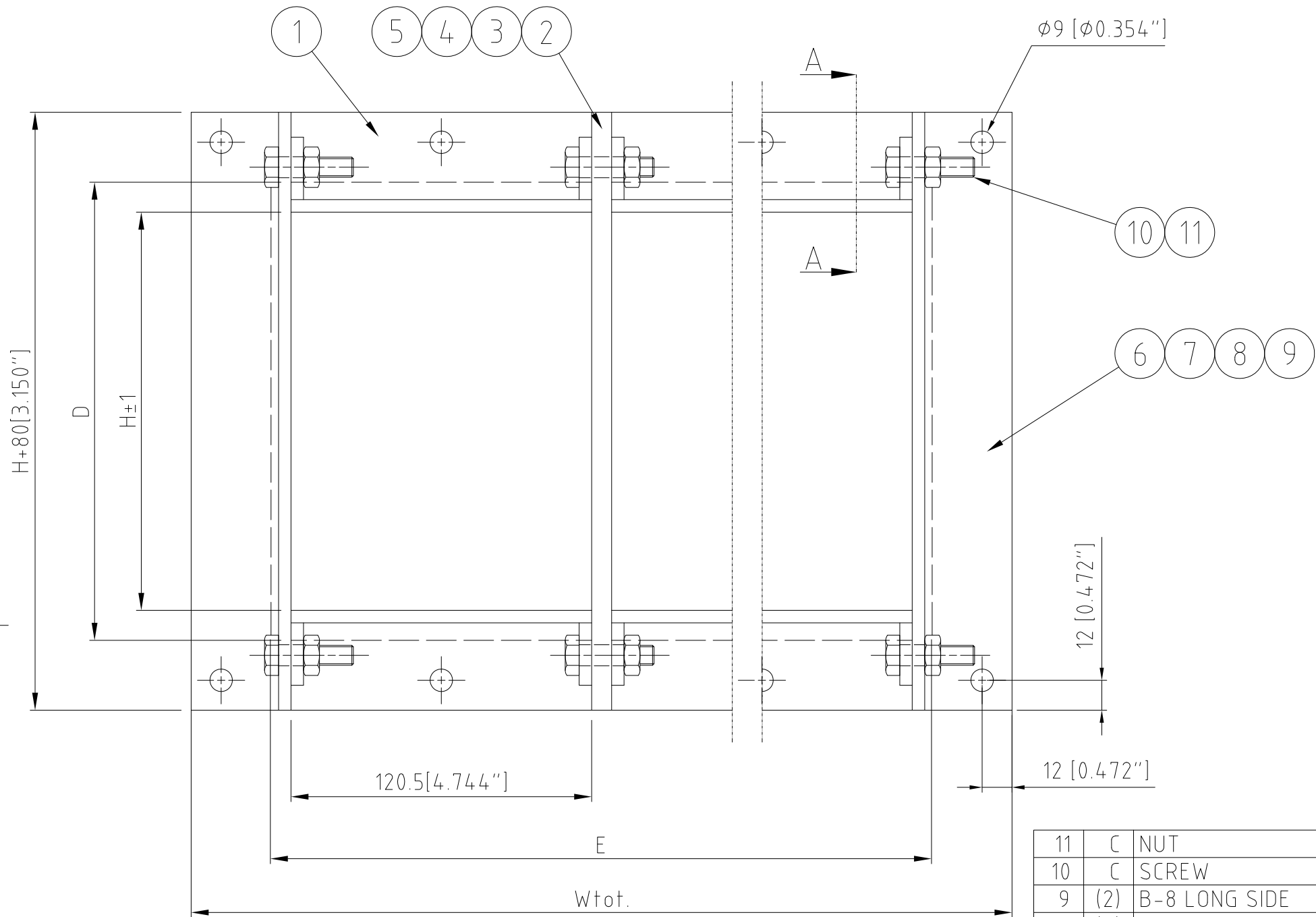
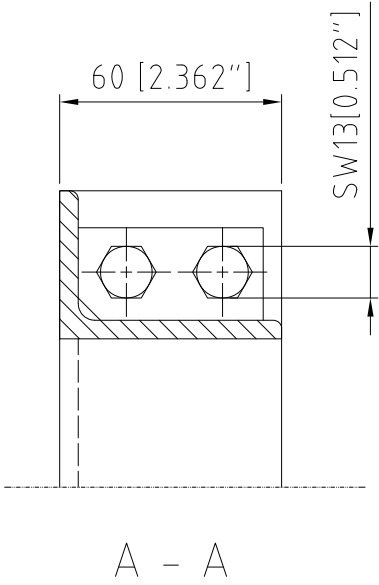


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MATERIAL AND SURFACE TREATMENT				
SHARP EDGES BROKEN				
B	SS-1312	S235JRG2	1.0038	A 501
1	HOT DIP GALVANIZED Fe/Zn CLASS A ACC.TO SS3583			
E	SS-2353	X2CrNiMo18-14-3	1.4435	AISI 316L



SCHEDULE 1

TYPE	H (mm/")	ITEM	D
B-2	101/3,976	2, 6	114±2
B-4	159.5/6,279	3, 7	173±2
B-6	218/8,583	4, 8	231±2
B-8	278/10,945	5, 9	291±2

SCHEDULE 2

COMB	Wtot (mm/")	A (pcs)	B (pcs)	C (pcs)	E
x1	200,5/7.894	2	0	8	134±2
x2	329/12.953	4	1	12	262±2
x3	457,5/18.012	6	2	16	391±2
x4	586/23.130	8	3	20	519±2
x5	714,5/28.130	10	4	24	648±2
x6	843/33.189	12	5	28	776±2
x7	971,5/38.248	14	6	32	905±2
x8	1100/43.307	16	7	36	1033±2

11	C	NUT	M6M-8 M8 FZB ISO 4032	-
10	C	SCREW	M6S 8.8 M8x30 FZB ISO 4014	-
9	(2)	B-8 LONG SIDE	-	-
8	(2)	B-6 LONG SIDE	-	-
7	(2)	B-4 LONG SIDE	-	-
6	(2)	B-2 LONG SIDE	-	-
5	(B)	B-8 PARTITION WALL	-	-
4	(B)	B-6 PARTITION WALL	-	-
3	(B)	B-4 PARTITION WALL	-	-
2	(B)	B-2 PARTITION WALL	-	-
1	A	SHORT SIDE 120	-	-

Item	Qty	Designation	Specification				NetWeight
ROXTEC INTERNATIONAL AB BOX 540 S-371 23 Karlskrona TEL: +46 455 366700 FAX: +46 455 82012		Designed by se-magper	Created Date 1999-02-09	General tolerance ISO 2768-1/2-m/K EN ISO 13920-BF	Welded details EN ISO 5817-B EN ISO 10042-B	General surface roughness, Ra 12,5	TotWeight
		Approved by se-maggus	Approved Date 2010-12-17	Title B FRAME COMBINATION FRAME			Projection method
		Format A3	Scale 1:2	Drawing number S1000543			Rev D
		Restricted due to Information Drawing					

D	DIMENSION ADDED	2010-12-16	se-henols
Rev	Type of revision	Date	Sign